



## Cooperative Extension Service

Extension Grain Science and Industry Shellenberger Hall Manhattan, Kansas 66506 913-532-6161

## GRAIN DUST EXPLOSIONS DECLINE IN 1982

The number of grain dust explosions in the U.S. dropped sharply during 1982 according to statistics collected by Robert W. Schoeff, Extension Marketing and Safety Specialist, Kansas State University. These data were assembled throughout the year in cooperation with the individual firms and Mike Lyman, USDA-FGIS, Safety Director and OSHA personnel.

There were 14 reported explosions in 1982 compared to 21 in 1981 and a peak of 44 in 1980. The 10 year average is 19.

The decrease was attributed to:

- (A) an increased safety awareness on the part of employees and management that GRAIN DUST IS EXPLOSIVE and must be treated with great respect,
- (B) this awareness has come about through safety programs and materials developed by industry, Extension Service, insurance companies, trade associations, Government and trade unions that focus on causes and prevention,
- (C) a slow down in overall grain movement that allowed more time for maintenance and housekeeping.

Last year, six individuals were killed and 34 injured compared to 13 killed and 62 injured in 1981. One major accident at Council Bluffs, Iowa accounted for 5 of the deaths and 24 of the injuries.

Property damage ranged from minor to millions of dollars and the total loss of the terminal facility at Council Bluffs and a county elevator at Raymond, Nebraska.

Welding was first among a variety of probable causes of the explosions. Other causes included hot bearings, defective wiring, head pulley out of alignment, fire in soybeans caused by spontaneous combustion, fire in dust that entered a pneumatic pump muffler and a propane gas explosion.

Corn was involved in 50% of the explosions. Dust from sorghum, wheat, soybeans, wheat starch, brewers grains and a mixture of malt sprouts and barely chaff were also involved.

KSU, County Extension Councils and U.S. Department of Agriculture Cooperating.

All educational programs and materials available without discrimination on the basis of race, color, national origin, sex, or handicap. The leading states for grain dust explosions continues to be Nebraska and Iowa with 2 each in 1982.

On the international scene, a major dust explosion occurred in January 1982 that caused 6 deaths and 20 injuries plus extensive damage to the flour milling facility at Sale, Morocco.

"This data is being collected", Schoeff said, "to build an accurate data base on dust explosions that will provide insight and direction for needed research and educational programs, assist insurance firms in more accurately assessing the risks involved and government regulatory agencies in determining the need for new safety regulations."

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MIIMDED		EPORTED GRAIN DUST FIRM AND LOCATION	EXPLOSIONS, U FACILITY	J.S 1982 DAMAGE*	KILLED	INJURED
NUMBER	<u>DATE</u>		<u>FACILIT I</u>	DAMAGE.		
1	Jan. 5	MFA Caruthersville, MO	Elevator	Severe	0	0
2	Feb.4	Producers Grain Corpus Christi, TX	Elevator	Not Available	0	0
3	Mar. 10	Continental Grain Reserve, LA	Elevator	Minor	0	0
4	Mar. 10	Riceland Food Inc. Helen, AR	Elevator	Moderate	0	2
5	Mar. 14	Feeders Grain & Storage Tarkio, MO	Elevator	Minor	0	0
6	April 1	Critic Mills Beardstown, IL	Feed Mill	Severe	1	2
7	April 8	Southern States Feed Mill Winchester, KY	Feed Mill	Minor	0	2
8	April 20	Agri Industries Council Bluffs, IA	Elevator	Severe	5	24
9	May 25	Central Soya Company Henderson, KY	Elevator	Moderate	0	0
10	June 9	Farmers Co-op Newman Grove, NE	Elevator	Minor	0	0
11	July 12	Farmers Export Philadelphia, PA	Elevator	Minor	0	4
12	Oct. 18	Henkel Corporation Keokuk, IA	Starch Plant	Moderate	0	0
13	Nov. 16	Raymond Co-op Raymond, NE	Elevator	Severe	$(6)^1$	$(1)^1$
14	Nov. 22	Young Grain Company Newburgh, IN	Elevator	Minor	0	0
	1982: 14	4 Incidents			6	34
	1981: 2	1 Incidents			13	62

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All educational programs and materials available without discrimination on the basis of race, color, national origin, sex, or handicap. \*Minor - Less than \$50,000 Robert W. Schoeff, in cooperation with Ralph Regan, FGIS-USDA, Severe - over \$500,000 Washington, D.C. February 6, 1984

<sup>&</sup>lt;sup>1</sup>All deaths and injuries were caused by a propane gas explosion under the office building which also caused a grain dust explosion in the wood elevator and fire that resulted in a total loss of the facility.